

Work Order ID 65971

Monday, January 31, 2011 11:58:43 AM

Page 1

Item ID: D2942

Accept

Revision ID:

Item Name: Replacement Window

Start Date: 1/31/2011 Start Qty: 2.00

Required Date: 2/1/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2943

Rev C

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2942 i clean & wrap in plastic.

DL
11/01/31

11.01.31

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sub 1131

(12)

120

Identify as per dwg & Stock Location: 209

0.00



Packaging

Memo

0.00

Packaging

11/1/31 (3x)

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Page 2

Item ID: D2942

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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11/01/31
ME
11-01-31

Picklist Print

Monday, January 31, 2011 11:58:41 AM

Page 1

Work Order ID: 65971

Parent Item: D2942

Parent Item Name: Replacement Window



Start Date: 1/31/2011

Required Date: 2/1/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D:101.06.05: New process (EC)
IPP E Thermoform in house 07.03.07 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No			100	f	511.4584	5.625	11.25			



Seal

Location	Loc Qty	Loc Code
ST405	511.4584211	
48285	22.0884211	
64918	489.37	

D2956	Manufactured	No
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Window Frame

Location	Loc Qty	Loc Code
ST213	4	
41133	15	
60800	3	

D2958	Manufactured	No
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Window

Location	Loc Qty	Loc Code
ST214	3	
60801	3	

OK
11/01/31

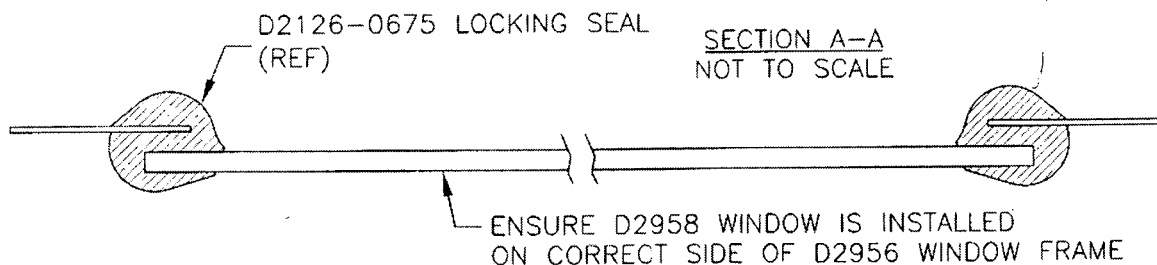
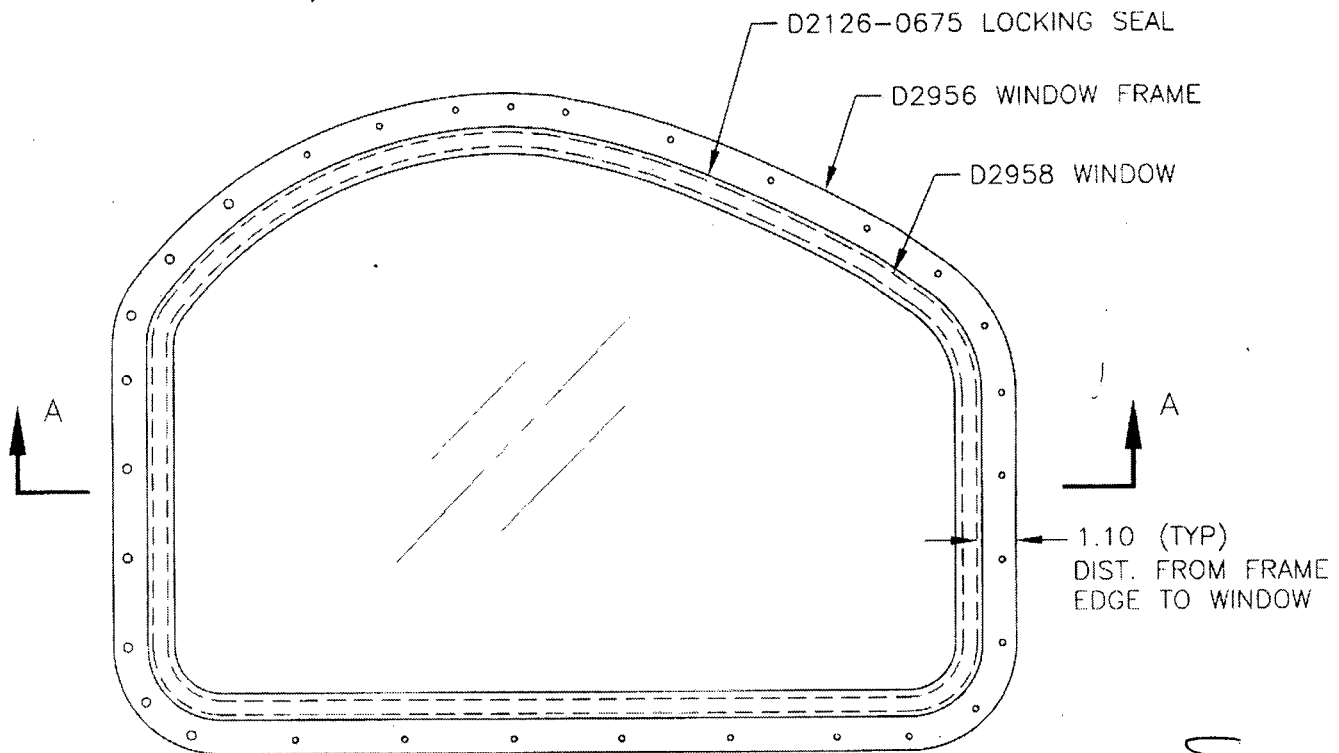
OK
11/01/31

OK
11/01/31



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE 01.05.31	TITLE REPLACEMENT WINDOW		SCALE 1:5
A	00.01.20	NEW ISSUE	
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL	

RELEASED
01-06-05



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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